



**SECTION
GRAVITY DISCHARGE**

**SECTION
PUMPED DISCHARGE**

GUIDELINES

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| <p>1. LOCATED IMMEDIATELY DOWNSTREAM OF ANY PRE-TREATMENT FIXTURE.</p> <p>2. THE TRADE WASTE SAMPLING POINT SHALL BE POSITIONED AT ANY POSITION AS DIRECTED BY THE TRADE WASTE SECTION.</p> | <p>3. SAMPLING POINTS ARE TO BE PURPOSE MADE TO PROVIDE A MINIMUM DEPTH OF WATER OF 300mm.</p> <p>4. MINIMUM SIZE OF SAMPLING POINT SHALL BE DN100</p> <p>5. SAMPLE POINTS SHALL NOT BE USED AS A RELIEF DISCONNECTOR GULLY.</p> | <p>6. IN THE CASE A BUSINESS IS REQUIRED TO BE MONITORED, DISCHARGES FROM ALL PROCESS AREAS/ OR TREATMENT FACILITIES ARE TO BE DIRECTED THROUGH A SINGLE MONITORING POINT WHICH INCLUDES AN INDUSTRIAL WASTE SAMPLING POINT. REFER TO PUB 11 - TRADE WASTE MONITORING POINTS.</p> <p>7. MINIMUM OF 50mm VERTICAL DIFFERENCE BETWEEN INLET INVERT LEVEL TO TOP OF WATER SEAL.</p> <p>8. ALL MEASUREMENTS SHOWN ARE IN MILLIMETRES.</p> | <p>9. ALL ASSOCIATED PLUMBING WORK IS TO COMPLY WITH WATER SERVICES LICENSING (PLUMBERS LICENSING AND PLUMBING STANDARDS) REGULATIONS 2000 AND LATEST VERSIONS OF AS/NZS 3500.1 AND AS/NZS 3500.2.</p> <p>10. SEALED TRADE WASTE SAMPLING POINTS MUST HAVE A MINIMUM OF A DN 50MM VENT TO ATMOSPHERE</p> <p>11. AIR ADMITTANCE VALVES ARE NOT TO BE USED</p> |
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ISSUE	DATE	GRID	REVISION	DRN	REC	APPD
D	10/2016		WEBSITE DETAILS ADDED, NOTES AMENDED	BJ	<i>[Signature]</i>	<i>[Signature]</i>
C	01/2012		NOTE 6 MODIFIED. NOTES 10 & 11 ADDED.	BJ	MS	AM
B	06/2009		NOTE 9 ADDED	RJ	GC	AM

DES CALC	
DES CHD	
DRN A CLEAVER	
Q.C. CHD G CLEAVER	

RECOMMENDED	01/08/2005
A MANZINGER	
SENIOR ASSESSMENTS OFFICER	
APPROVED	01/08/2005
J HEWITT	
MANAGER, INDUSTRIAL WASTES	



WATER CORPORATION TYPICAL DRAWINGS FOR TRADE WASTE TRADE WASTE SAMPLING POINT (TWSP) FORMERLY TYPICAL DRAWING 1130			ORIGINAL SHEET SIZE A3
FILE	PLAN	CAD	ISSUE
PROJECT	HX33-11-30	D	M23 NOV 2016